



High-strength cast iron special properties

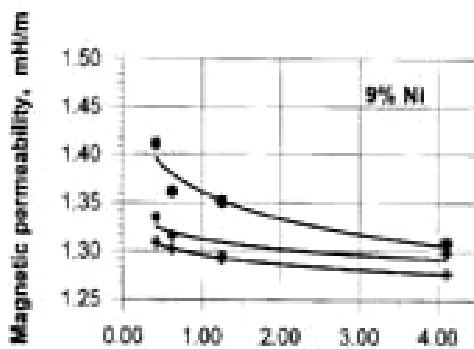
Economy alloyed non-magnetic cast irons with magnetic permeance less then $1,3 \cdot 10^{-6}$ Hn/m, corrosion-stable in sea water.

Cast irons are alloyed by 6-9% Ni, 5-6%Mn, 2-3% Cu.

Cast irons' characteristics are:

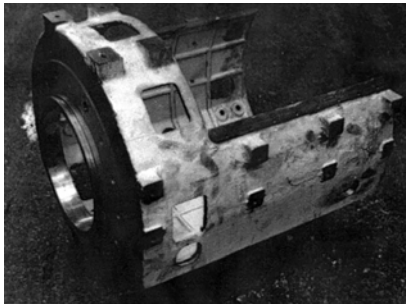
$\sigma_B \geq 500$ МПа, $\sigma_{0,2} \geq 340$ МПа, $\delta \geq 25$ %.

Technology of casting production is worked out.

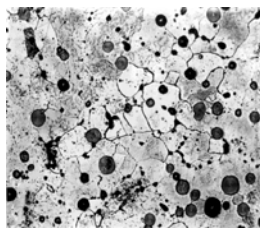


Speed of cooling:

- - 3% Si
- ◆ - 2,5% Si
- + - 2% Si



Casting of body of compressor of high pressure 250 kg weight with wall thickness from 8 up to 10 mm made by non-magnetic cast iron for submarine.

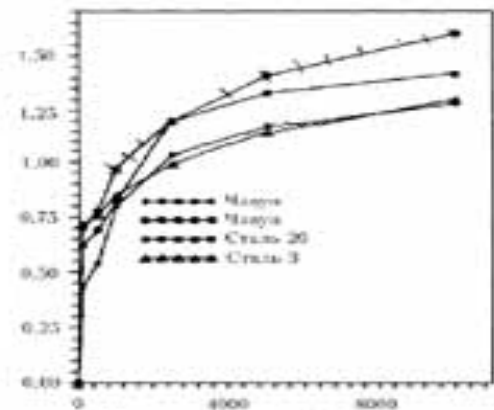


Microstructure of austenite non-magnetic high strength cast iron ЧН9Г6Д3Ш.

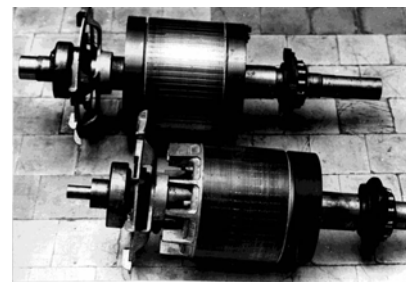
Mild-magnetic high strength cast iron for active parts of electric machines.

Magnetic induction of cast iron in field with tensity 5000A/m is 1,4 TL, increases the efficiency coefficient by 1,5-2%, usage of over-all and reduced capacity by 9-11%.

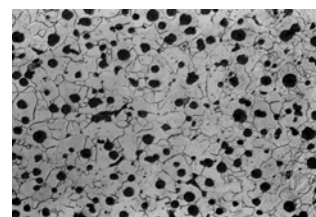
Technology of casting production is worked out.



Magnetic induction comparatively with steel 3 and steel 20.



Electric motor with outward rotor from mild-magnetic cast iron.



Microstructure of ferrite mild-magnetic high strength cast iron.